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D3575-2

Job Sheet 196635



Part No: D3575-2

Job Qty: 1 pcs

Part Name: Cargo Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/18/19

Job Tracking No:

Due Date: 7/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	7/12/19	7/12/19	0.17	0.22	Waterjet - Flow		SRB 6/25/19
110	QC 2	1 pcs	7/12/19	7/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

Plex 6/18/19 9:24 AM Dart.lajeunesse.marie

120 QC 8	1 pcs	7/12/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	JRB 6/25/19
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	JUN 26 2019
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150 Packaging 3-1 - Stock - B4B	1 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

DAS
40
9-89

JUN 26 2019



160 QC 21 - SA	1 pcs	7/12/19	0.00 0.00	Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	DAS
				QC 21 - SA - 70	JUN 28 2019
				QC 21 - SA - 53	70
					9.89

Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB)

Descriptions: 120 - (QC8- Inspect parts - second check)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	8 sf (8 ea)	100-Waterjet - Flow - 1	ML37737

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	8	2,400	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD		Work Order: 196635
Description: Cabin Floor Protector		Part Number: D3575-2
Inspection Dwg: D3575 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001				VDC-02	
1.00	+/-0.030	1.00			Tape	
3.50	+/-0.030	3.50				
16.00	+/-0.030	16.00				
23.13	+/-0.030	23.13				
26.88	+/-0.030	26.88				
27.69	+/-0.030	27.69				
4.25	+/-0.030	4.24				
9.63	+/-0.030	9.65				
16.13	+/-0.030	16.12				
28.06	+/-0.030	28.05				
32.15	+/-0.030	32.15				
2.00	+/-0.030	2.00				
3.50	+/-0.030	3.50				
14.25	+/-0.030	14.24				
25.13	+/-0.030	25.13				
29.38	+/-0.030	29.35				
30.13	+/-0.030	30.10				
1.25	+/-0.030	1.25				
3.38	+/-0.030	3.38				
5.00	+/-0.030	5.00				
6.50	+/-0.030	6.50				
26.13	+/-0.030	26.10				
31.50	+/-0.030	31.50				

Measured by: JRB 6/25/19	Audited by: DAS 40	Prototype Approval:	N/A
Date: 6/25/19	Date: JUN 26 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.29	New Issue	KJ/DD	



DART
AEROSPACE

Route update only

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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J



Container No: S193745



Part: D3575-2

Job No: 196635

Serial No/Batch: S193745

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/25/19